

Mag 8e System

Manual



Underground Magnetics

www.undergroundmagnetics.com

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1: Introduction



The MAG 8e is a locating system designed to assist horizontal directional drill machine operators in locating and tracking underground drill head locations and orientations. The systems consist of a **transmitter**, a **receiver**, and a remote **display**.





The **transmitter** sends digital information of the transmitter's pitch, roll, temperature, and battery status through an FM modulated RF signal.



The **receiver** receives this information and uses RF signal to identify the transmitter's status and location.










The receiver transmits the locating information to a remote **display** through a radio telemetry system. A horizontal directional drill machine operator can use the information from the display to guide the drill head to the desired path.



This locating system also offers four channel license free radio telemetries between the receiver and remote display. The user can easily “pair” any two receivers and displays so that communications between the “pair” will not be interfered by other “pairs”.

This manual is intended to provide information and instructions on how to use this locating system properly. Underground Magnetics Inc. (UM) reserves the right to improve the locating system and the Operator's Manual at any time without notice.

2: Caution

-  The operator must understand safety procedures and correct operation methods before operating the HDD and the locating system.
-  HDD machines can cause property damage and personal injury upon striking underground power lines, gas lines, phone lines, television cables, fiber optic cables, or sewage lines. Make sure to confirm and mark all underground utilities before beginning operations.
-  Do not use the locating system near flammable or explosive substances.
-  Wear proper personal protective equipment including steel-toed boots, safety gloves, helmets, reflective vests, and safety goggles.
-  Obey all local safety regulations.
-  This locating system is only a tool to assist the operator to locate the drill head. It is the operator, not the Mag 8e locating system that is responsible for identifying the drill head location. UM is not responsible for any damage or loss caused by using the Mag 8e system. Operators should operate the Mag 8e system according to the manual.
-  If there are any questions, please contact UM at **support@undergroundmagnetics.com** or call customer service at **515-505-0960**.

3: FCC and CE

- This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
 - This device may not cause harmful interference, and
 - This device must accept any interference received, including interference that may cause undesired operation.
- Changes or modifications not expressly approved by Underground Magnetics Inc. will void the user's authority to operate the equipment.
- Note: This product has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This product generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this product does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
 - Reorient or relocate the receiving antenna.
 - Increase the separation between the equipment and receiver.
 - Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
 - Consult the dealer or an experienced radio/TV technician for help.
- This system is classified as Class 2 radio equipment per the R & TTE Directive and may not be legal to operate or require a license to operate in some countries. The list of restrictions and the required declarations of conformity are available in the "resources" section of the UM website.

4: Tips for Reading this Manual

Here are some points to keep in mind as you read through the Mag 8e Operator's Manual.

Page References

This question mark and textbox will tell you the page in the Operator's Manual where you can find more detailed information on the corresponding topic.



- The following two pages contain a short preface. This will be a quick introduction to the steps in which you will most likely use your Mag 8e System. It will also contain page references for the later sections of the manual that contain more detailed information for the corresponding steps.
- The rest of the manual will contain detailed sections that follow the order of the Mag 8e Receiver and the Mag D8 menu screens.
- It is recommended to read the whole Operator's Manual first. Then use the separate Quick Start Guide, which is included with your system, as reference when needed.

5: Preface

When you receive your Mag 8e System the transmitter will have already been activated, preprogrammed at 19 kHz, and paired and calibrated with the receiver. The receiver and display will have been paired and set to channel 1.

1 Turn on receiver by holding power button until the Mag logo is visible on screen.



Page 8

2 Walk bore-path and use depth forecasting to check for interference and select frequency.



Page 14

3 Install batteries into transmitter. Install battery cap with provided battery cap tool.



Page 43

4 Turn on display by holding power button until the Mag logo is visible on screen.



Page 27

5 Install transmitter into the housing.

6 Check calibration by placing receiver 3m away from housing, measured from inside edge of receiver to center of housing.



Page 12

7 If distance on receiver's screen reads anything other than 3m, perform calibration.



Page 12

8 Begin drilling.

9 Locate FLP (Front Locate Point).



Page 45

10 Locate RLP (Rear Locate Point).



Page 45

11 Locate LL (Locate Line).



Page 45

Repeat steps 9 through 11 as you continue to guide drill.

6: System Highlights

Mag 8e System

- High precision and high anti-interference Faraday shield 3D antenna structure
- Industrial rated, gold-plated electronic modules
- High-performance DSP
- Dual locating system, functioning as two receivers independently tracking to provide better accuracy and reliability
- Up to 360ft depth range and up to 120 hours continuous usage



7: Receiver

7.1: Specifications

Mag 8e



11 System frequencies	4kHz – 31kHz
Water resistant	IP65
Temperature range	-20° to 60°C
Telemetry	4 radio channels with range up to 900m
Rechargeable lithium battery	12.5V
Battery life	Up to 50 hours
Dimensions	68.5 x 13 x 30cm
Weight	3 kg

7.2: Receiver Operation



Power key: Press and hold to turn on or off.
Tap to turn backlight on or off.



Up key: Move to previous cursor selection.



Down key: Move to next cursor selection.



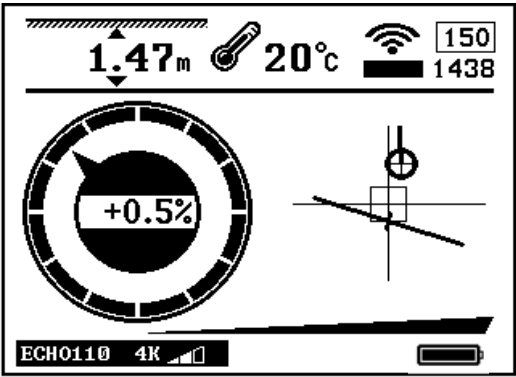
Confirm key: Tap to confirm cursor selection.
Press and hold to enter secondary page. Tap from main page to enter Bore-To mode.



Setup key: Tap to enter calibration page/
return to main page. Press and hold to enter setup page.

7.3: Icons

7.3.1: Main Page Icons



ECHO110 4K

Transmitter model, frequency, and power

150

• Noise

1438

• Signal strength



• Visual representation of signal to noise



• Transmitter temperature (Flashing indicates transmitter is over-heating)



• Direct distance between transmitter and receiver



• Roll indicator



• Clock positions

+0.5%

• Pitch



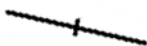
• Point: direction of transmitter



• Ball: representation of Locate Point



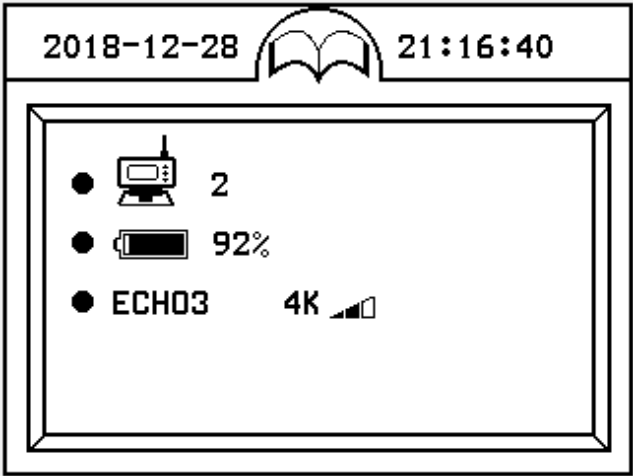
• Representation of receiver location



• Locate Line

7.3.2: Secondary Page Icons

To enter the Secondary Page, press and hold 



Radio channel

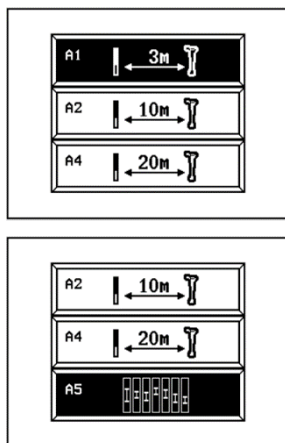


Receiver battery status



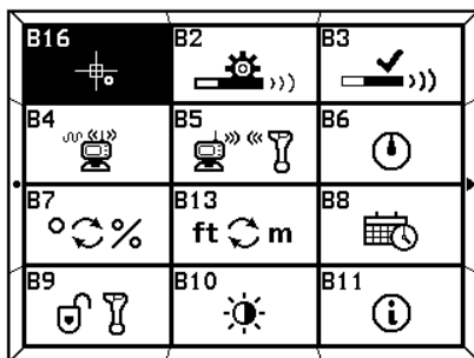
Transmitter model,
frequency, and power

7.3.3: Calibration and Depth Forecast Page Icons

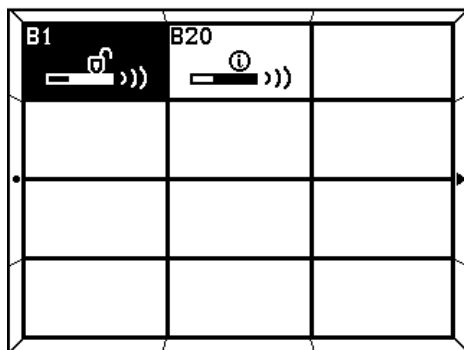


- A1: 3m calibration
- A2: 10m calibration
- A4: 20m calibration
- A5: Depth Prediction

7.3.4: Setup Page Icons



- B1: Transmitter activation
- B2: Transmitter settings
- B3: Receiver settings
- B4: Radio channel selection
- B5: Receiver and display pairing
- B6: Roll calibration
- B7: Pitch unit selection
- B8: Time setting
- B9: System lock/unlock
- B10: Visibility control
- B11: System info
- B13: Distance unit selection
- B16: Speed Control
- B20: Information

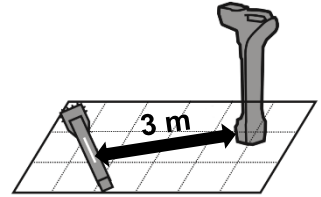


7.4: Calibration

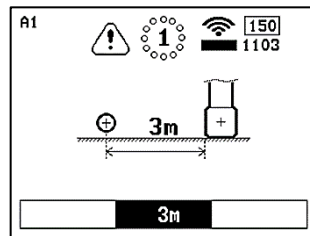
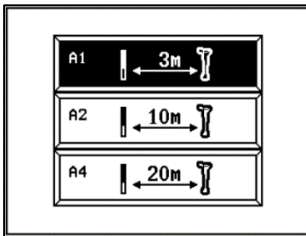
7.4.1: Depth Calibration



Warning: Even if the transmitter's roll, pitch, battery status and temperature are displayed correctly, calibration may not be reliable due to a distorted magnetic field.

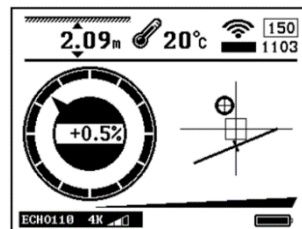
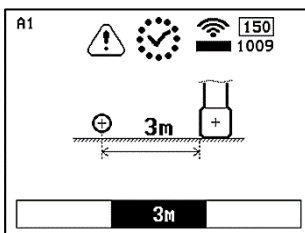
1. Make sure that the transmitter is working properly. Place it in the housing.
2. Place housing containing the transmitter in a location away from interference.
3. Set transmitter and receiver 3 meters apart from center of transmitter to inside edge of receiver's base, as shown. (10 or 20m should only be used when drilling at extreme depths)




Make sure pitch is 0% during calibration. If pitch is not 0%, displayed depth will not match calibration distance until pitch is changed to 0%.



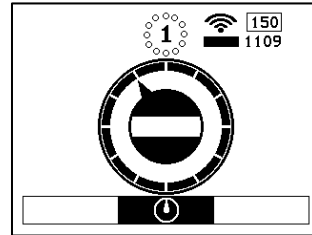
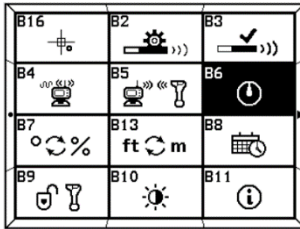
4. Tap  to enter Calibration and Depth Forecast Page. **Always do 3m calibration first.**
5. Tap  once to enter Calibration Page, and twice more to begin calibration.



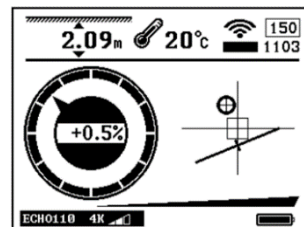
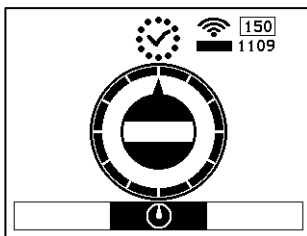
8. Calibration complete.
7. Tap  to return to Main Page.

7.4.2: Roll Calibration

1. Place transmitter housing in a 12 o'clock position.



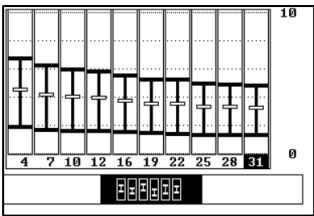
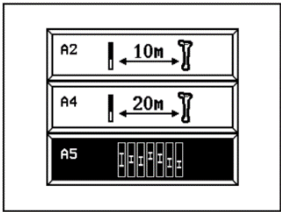
2. Press and hold to enter Setup page and tap to select B6 icon.
3. Tap to enter Roll Calibration Page and tap twice more to start roll calibration. Wait for calibration to complete.



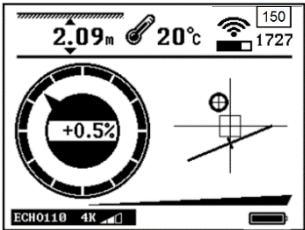
4. Calibration complete.
5. Tap to return to Main Page.

4.5: Operation

4.5.1: Depth Forecast



2. Tap to enter calibration page and tap to select A5 icon.



1. Tap to enter Depth Forecast Page.

.... Highest depth
 real-time depth
 lowest depth

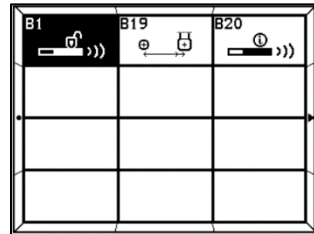
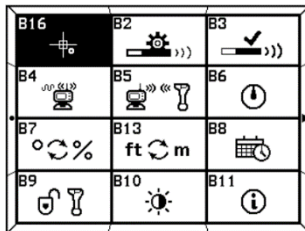
Tap to reset forecast.

3. Tap to return to Main Page.

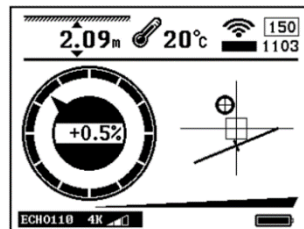
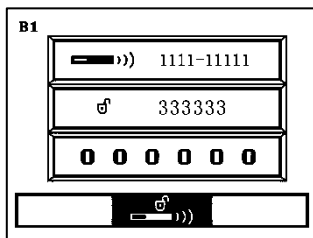
Note: The best-case depth forecast value is a conservative value and will be the main value used when determining interference.

7.5.2: Transmitter Activation (For dealer or factory use)

(Process must be started within 10 minutes after batteries have been placed in the transmitter.)



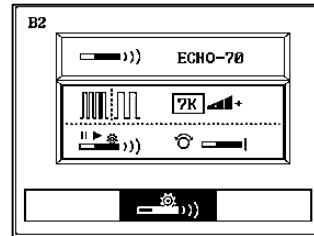
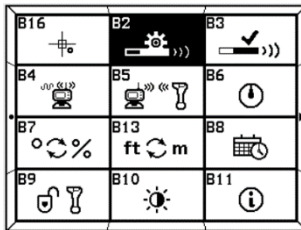
1. Press and hold to enter Setup Page.
2. Tap to scroll through the page options until B1 is highlighted. Then tap to enter Transmitter Activation Page.



3. 1111-1111 is the transmitter identification number and 3333-3333 is the prompt code in the diagram. Send the transmitter identification number and the prompt code to the dealer. The dealer will give you an activation password. Use and to input a number and to move to the next number spot. Tap once done to confirm.
4. Tap to return to Main Page.

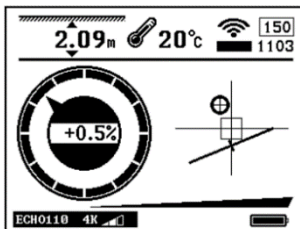
7.5.3: Transmitter Settings

(Process must be started within 10 minutes after batteries have been placed in the transmitter.)



1. Press and hold to enter Setup Page and tap to select B2 icon.

2. Tap to enter Transmitter Settings Page. The receiver and Echo transmitter will automatically pair. Then tap or and to select frequency and power level. Tap to highlight Wake Up Mode and tap to enter. Then tap or to select desired mode.



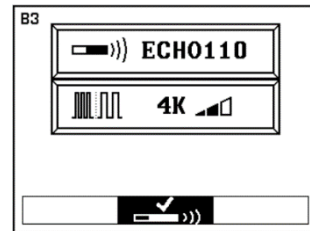
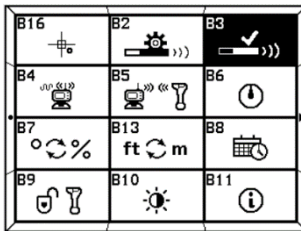
3. Tap to return to Main Page.

- Instant**
(rotate the transmitter 4 degrees or change the pitch by 1 degree)

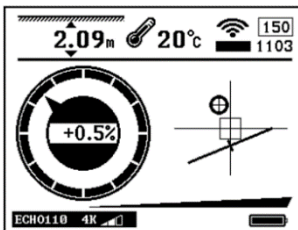
360 degrees
(rotate the transmitter a full 360° several times)

Always on

7.5.4: Receiver Settings

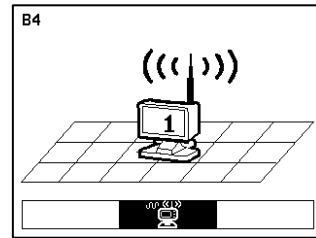
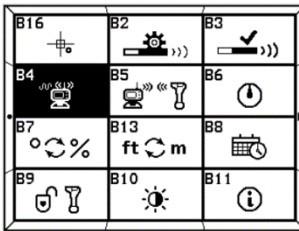


1. Press and hold to enter Setup Page. Tap to select B3 icon.
2. Tap to enter Receiver Settings Page. Tap or and to select transmitter model, frequency, and power.

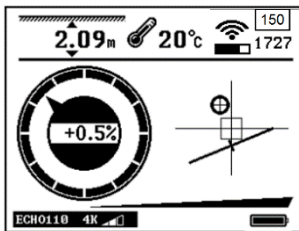


3. Tap to return to Main Page.

7.5.5: Radio Channel Selection

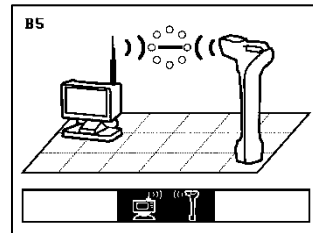
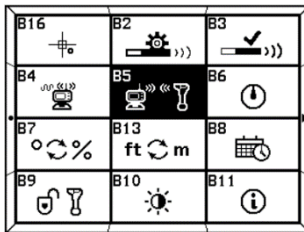


1. Press and hold to enter Setup Page. Tap to select B4 icon.
2. Tap to enter Radio Channel Page. Use or to select radio channel.

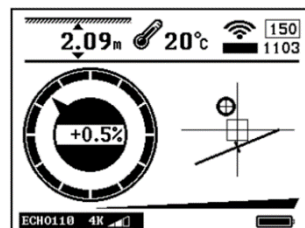
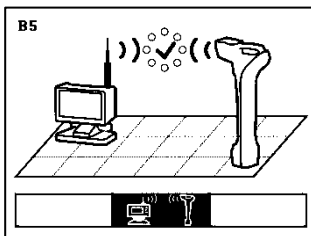


3. Tap to return to Main Page.

7.5.6: Pairing

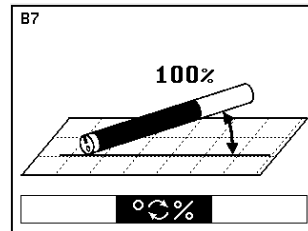
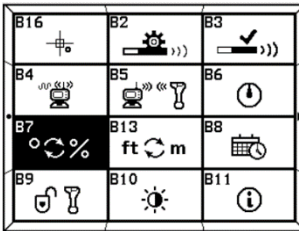






1. Press and hold to enter Setup Page. Tap to select B5 icon.
2. Tap to enter Pairing Page. Tap to start pairing. (It is required that these last two steps are performed on the display at the same time.)

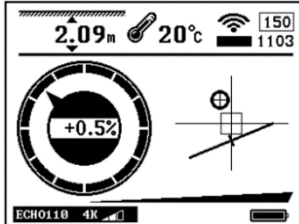


3. Pairing complete.
4. Tap to return to Main Page.

7.5.7: Pitch Unit Selection

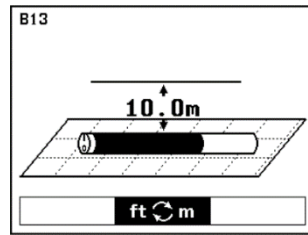
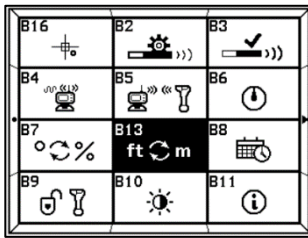


1. Press and hold  to enter Setup Page and tap  to select B7 icon. Tap  to enter Pitch Unit Selection Page.
2. Tap  to switch pitch mode.

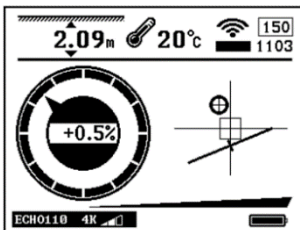


3. Tap  to return to Main Page.

7.5.8: Distance Unit Selection

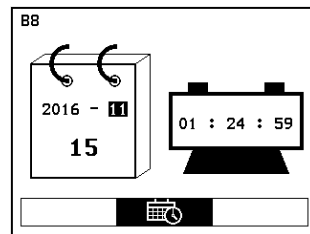
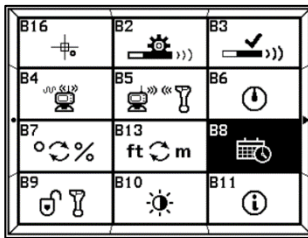


1. Press and hold to enter Setup Page. Tap to select B13 icon.
2. Tap to enter Distance Unit Selection Page. Tap or to select unit and format.

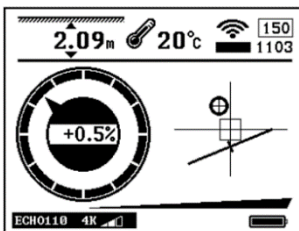


3. Tap to return to Main Page.

7.5.9: Time Setting (For dealer or factory use)

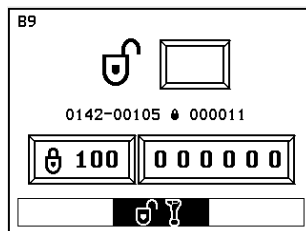
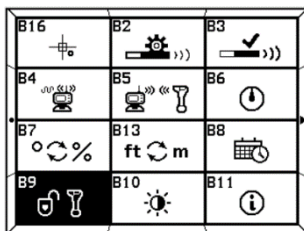


2. Press and hold to enter Setup Page. Tap to select B8 icon.
3. Tap to enter Time Settings Page. Tap to select year, month, day, hour, or minute. Tap or to set time.

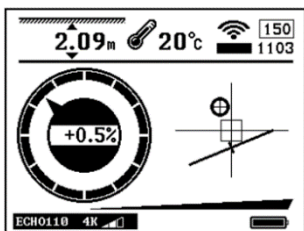


4. Tap to return to Main Page.

7.5.10: System Unlock (For dealer or factory use)

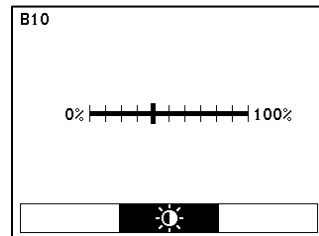
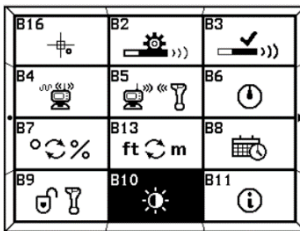


1. Press and hold to enter Setup Page and tap to select B9 icon. Tap to enter System Unlock Page.
2. Tap or and to input password.

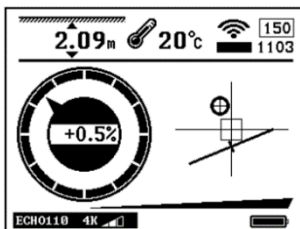


4. Tap to return to Main Page.

7.5.11: Contrast Adjustment



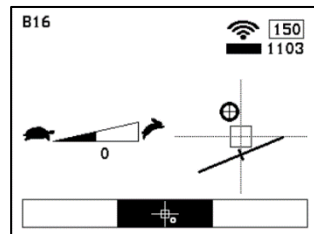
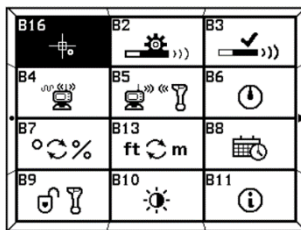
1. Press and hold to enter Setup Page and tap to select the B10 icon. Tap to enter Visibility Control.
2. Tap and to adjust.



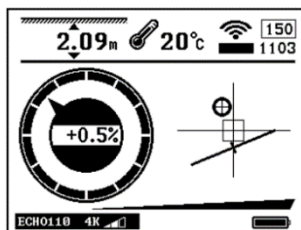
3. Tap to return to Main Page.

Note: By holding both and at the same time while turning the receiver on, the visibility control will reset to normal visibility.

7.5.12: Speed Control



2. Press and hold to enter Setup Page and tap to enter the Speed Control Page.
3. Tap and to adjust speed.



4. Tap to return to Main Page.

Note:

Adjusting the speed control enables operators to more easily fine tune the left-right ball and bore indicator when drilling at extreme depths.

7.6: Receiver Maintenance

- The receiver uses rechargeable lithium batteries. The receiver will automatically shut off if no key is pressed for over a period of 20 minutes or if there is no information received from the transmitter. It is strongly recommended that the batteries are taken out of the receiver if it is not being used for a long period of time to avoid potential corrosion.
- The receiver is an electronic measurement device. Severe shock and impact can damage the housing and the electronics inside the housing.
- Keep the receiver away from excessive heat to avoid damages to the plastic housing and the electronics inside the housing.
- Do not soak the receiver in excessive amounts of water.



8 Display

8.1: Display Specifications

Mag D8



Radio frequency	433MHz
Water resistant	IP65
Temperature range	-20° to 60°C
Telemetry	4 radio channels with range up to 900m
Power	Rechargeable lithium batteries
Battery life	Up to 50 hours
Screen	Industrial rated LCD graphic display
Dimensions	19 x 13 x 19 cm
Weight	1.5kg

8.2: Display Operations



Power key: Press and hold to turn on or off. Tap to select level of backlight.



Up key: Move to previous cursor selection.



Down key: Move to next cursor selection.



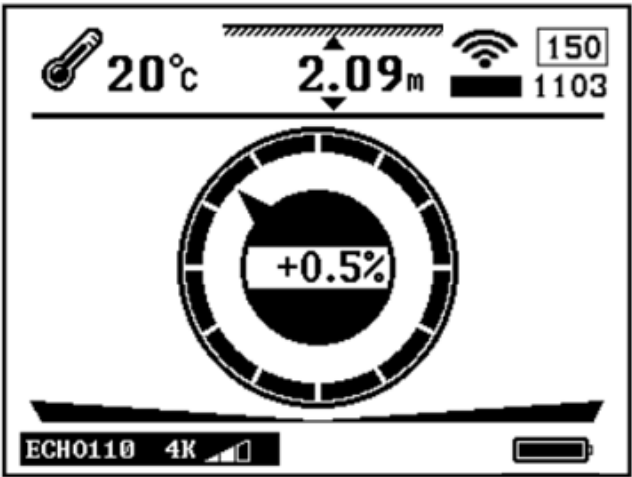
Confirm key: Tap to confirm cursor selection. Press and hold to enter secondary page.



Setup key: Tap to return to main page. Press and hold to enter setup page.

8.3: Icons

8.3.1: Main Page Icons



ECHO110 4K

- Transmitter model and frequency

1103

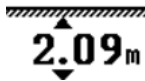
- Transmitter signal strength



- Signal to noise ratio bar and noise number



- Transmitter temperature (Flashing indicates transmitter is over-heating)



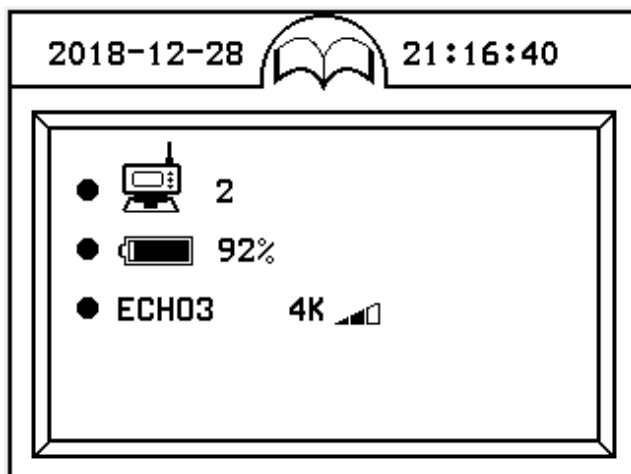
- Distance between transmitter and receiver

+0.5%

- Transmitter pitch


8.3.2: Secondary Page Icons

To enter the Secondary Page, press and hold 

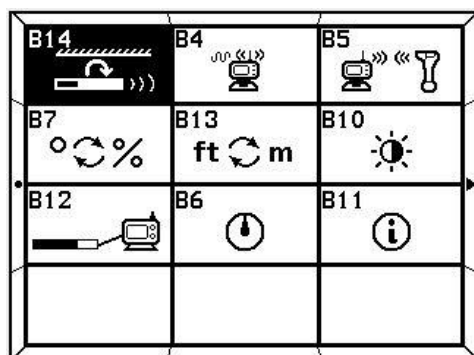


ECHO3 **4K**  Transmitter model, frequency, and power

 **92%** Display battery status

 **2** Radio channel

8.3.3: Setup Page Icons



B4: Radio channel selection

B5: Receiver and display pairing

B7: Pitch unit selection

B10: Visibility control

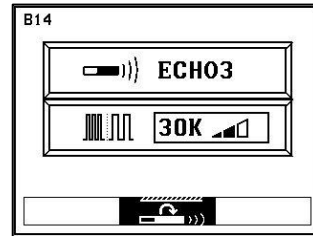
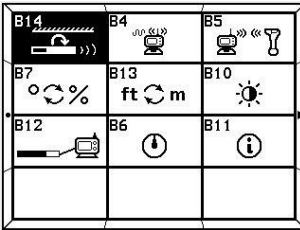
B11: System info






B12: Display communication mode

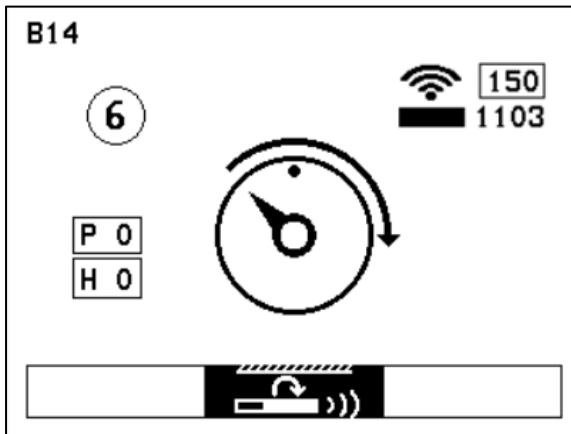
B13: Distance unit selection

B14: Down hole Echo mode change

8.3.4: Down Hole Echo Mode Change



1. Press and hold  to enter Setup Page. Tap  to enter Down Hole Echo Mode Change Page.
2. Use  or  to select desired frequency and power levels. Tap  to begin mode change process.



Roll indicator



Steps remaining



Target dot



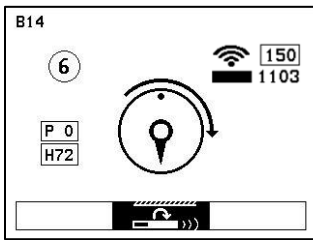
Instructions



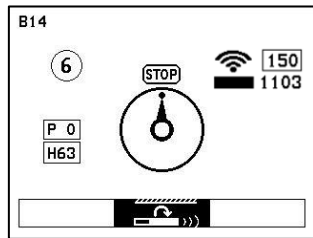
Hold: hold this roll position until it counts down to 0



Proceed: time left to proceed in process by rotating to new roll position in sequence

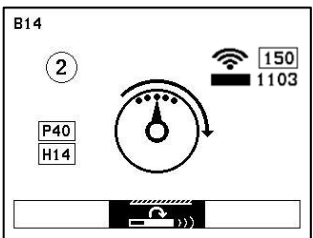


Rotate drill head until roll indicator points toward target dot. Instructions will change from the clockwise arrow to “STOP”.

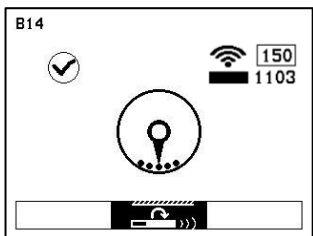
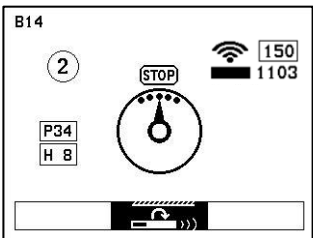


Hold this position until “H” counts down to 0.

Rotate drill head to next position in sequence before “P” counts down to 0 or the sequence will be canceled.



If the next step has the target dots in the same place as the previous step, rotate the drill head one entire rotation until the roll indicator lines up with the target dots again.

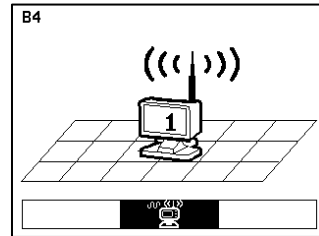
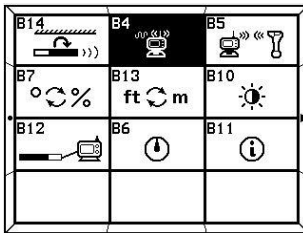





Once all six steps of the sequence are complete, change the Transmitter Settings on the receiver to match the new frequency and power levels.

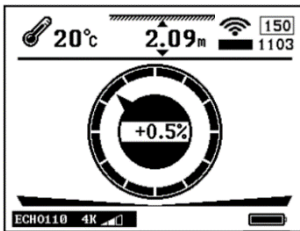



Page 16

8.3.5: Radio Channel Selection

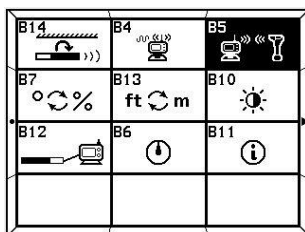





1. Press and hold  to enter Setup Page.
Tap  to enter Radio Channel Page.
2. Use  to select radio channel.

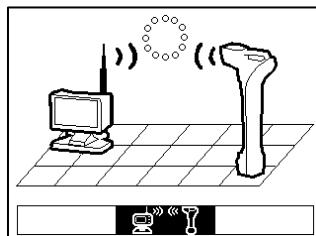



3. Tap  to return to Main Page.

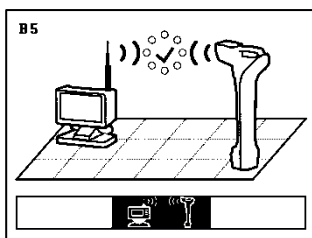
8.3.6: Pairing



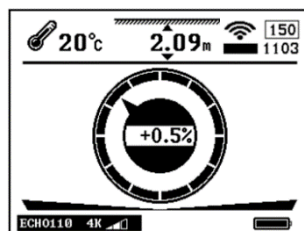
1. Press and hold  to enter Setup Page and tap  to select B5 icon. Tap  to enter Radio Registration Page.



2. Tap  to start pairing. (It is required that the following procedure is performed on the receiver at the same time)

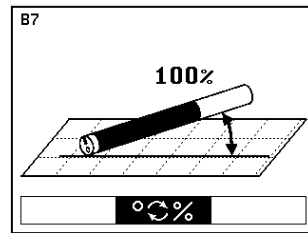
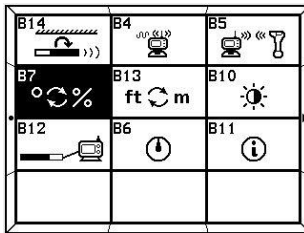


3. Pairing complete.

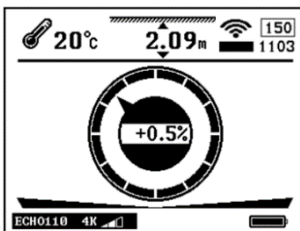


4. Tap  to return to Main Page.

8.3.7: Pitch Unit Selection

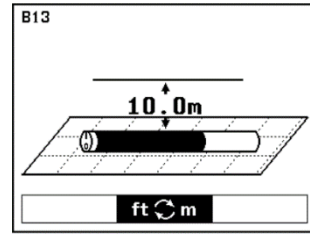
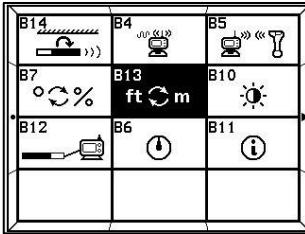







1. Press and hold to enter Setup Page and tap to select B7 icon. Tap to enter Pitch Unit Selection Page.
2. Tap to switch pitch mode.

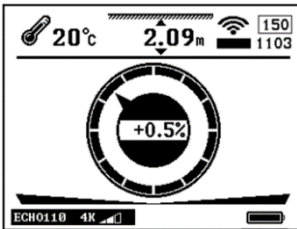


3. Tap to return to Main Page.

8.3.8: Distance Unit Selection

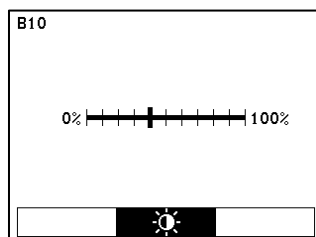
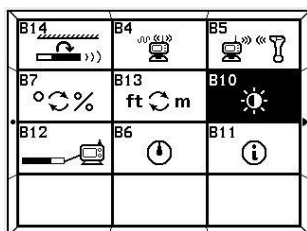


1. Press and hold  to enter Setup Page. Tap  to select B13 icon.
2. Tap  to enter Distance Unit Selection Page. Tap  or  to select unit and format.

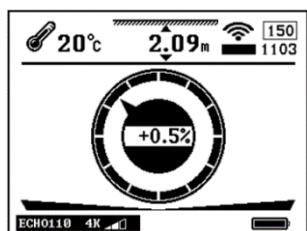


3. Tap  to return to Main Page.

8.3.9: Contrast Adjustment



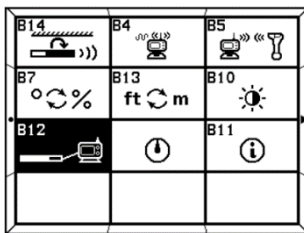
1. Press and hold to enter Setup Page and tap to select the B10 icon. Tap to enter Visibility Control Page.
2. Tap and to adjust.






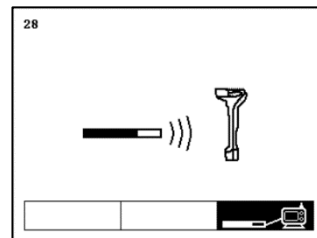
3. Tap to return to Main Page.

Note: By holding both and at the same time while turning the receiver on, the visibility control will reset to normal visibility.

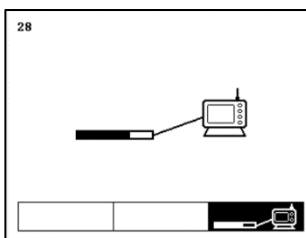
8.3.10: Communication Mode



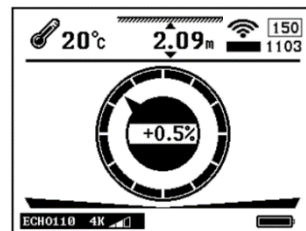
1. Press and hold  to enter Setup Page and tap  to select B12 icon. Tap  to enter Communication Mode Page.



2. The default communication mode will be wireless communication.



3. Press  to switch to cable mode.



4. Tap  to return to Main Page.

8.4: Display Maintenance

- The display uses rechargeable lithium batteries. The display will automatically shut off if no key is pressed for over a period of 20 minutes or if there is no information received from the receiver. It is strongly recommended that the batteries are taken out of the display if it is not being used for a long period of time to avoid potential corrosion.
- The display is an electronic measurement device. Severe shock and impact can damage the housing and the electronics inside the housing.
- Keep the display away from excessive heat to avoid damages to the plastic housing and electronics inside the housing.
- Do not submerge the display in excessive amounts of water.

6: Transmitter

6.1: Introduction


The transmitter provides drill head temperature, clock position, pitch, battery status and locating signal. The transmitter transmits signals at 4kHz, 7kHz, 10kHz, 12kHz, 16kHz, 19 kHz, 22kHz, 25kHz, 28kHz, 30kHz, or 31kHz. The transmitter will enter a “sleep” mode after 15 minutes without rotation. It takes 10 seconds to “wake up” once the transmitter is rotated.

Note: If drilling in adverse soil conditions (i.e. rock), normal C cell batteries will experience battery chatter. This can greatly reduce battery life. To prevent this, use your provided double C lithium cell battery instead.




6.2: Specifications

Echo 1




Weight		0.7 kg
Dimensions		3.175 x 38 cm length
Frequency		4kHz/19kHz/30kHz
Depth Range		27.5m/40m/40m
	Power	2 C cells, Echo Cell Kit, or Lithium Battery
	C cell	3V, 12 hours of continuous usage
	Echo Cell Kit	3V, 20 hours of continuous usage
Temperature		Under 88°C

Echo 2S




Weight		0.7 kg
Dimensions		3.175 x 38 cm length
Frequency		4kHz/19kHz/30kHz
Depth Range		27.5m/40m/40m
Power		Echo Cell Kit or Lithium Battery
	Echo Cell Kit	3V, 20 hours of continuous usage
	Lithium*	3V, 48 hours of continuous usage
Temperature		Under 88°C
High Power Modes		<ul style="list-style-type: none">• 19kHz and 30kHz depth range of 160ft• Operating time is 5 hours for Echo Cell Kit and 12 hours for lithium battery

Echo 50



Dimensions		3.175 X 38 cm length
Frequency		10 frequencies: 4kHz – 31kHz
Depth Range		Normal power: 40m High power: 48.75m
Power		18650 rechargeable lithium battery 261020 lithium battery
	18650 (3.7V)	Normal power: 20 hours High power: 5 hours
	261020 (3.7V)	Normal power: 60 hours High power: 15 hours
Battery Voltage		2.8V – 4.2V

Echo 90



Dimensions		3.6 X 45.7 cm length
Frequency		10 frequencies: 4kHz – 31kHz
Depth Range		Normal power: 70m High power: 90m
Power		(2) 18650B2 rechargeable lithium batteries
	18650B2 (3.7V)	Normal power: 80 hours High power: 20 hours
Battery Voltage		5.6V – 8.4V



Echo 110

Dimensions		3.6 X 60.95 cm length
Frequency		10 frequencies: 4kHz – 31kHz
Depth Range		Normal power: 90m High power: 110m
Power		(3) 18650B2 rechargeable lithium batteries
	18650B2 (3.7V)	Normal power: 120 hours High power: 30 hours
Battery Voltage		8.4V – 12.6V



Echo ST-DX

Dimensions	2.54 x 20.32 cm length
Frequency	30kHz
Depth Range	18.5m
Power	1 18650 rechargeable lithium battery
Roll	24 transmitter roll positions
Pitch	0.1% resolution
Temperature	Under 88°C
Battery Voltage	3V

9.3: Digital Information

- Pitch: From -100% to +100% with 0.1% resolution within the range of -45% to +45% and 1.0% resolution outside of that range.
- Roll: 24 transmitter roll positions
- Battery: **Install batteries positive side down and install battery cap with provided battery cap tool.**
 - C cell: Battery full, 2/3 full, 1/3 full and flash warning
 - Lithium: Will show battery full then flash warning
- Temperature: When the transmitter is overheating, temperature indication in the receiver's display flashes. If temperature reaches over 121°C, transmitter may be permanently damaged. If this happens, the dot temperature indicator on the front of transmitter will turn black.

9.4: Transmitter Maintenance

- Do not place the transmitter near excessive temperature (over 250°F/121°C).
- Do not apply excessive pressure, shock or vibration on the transmitter.
- Take the battery out of the transmitter after use.
- Clean the spring and cap on the battery compartment when necessary.
- Regularly check the sealing ring on the battery cover. Replace if necessary.

10: Locating Methods

10.1: Locating Basics

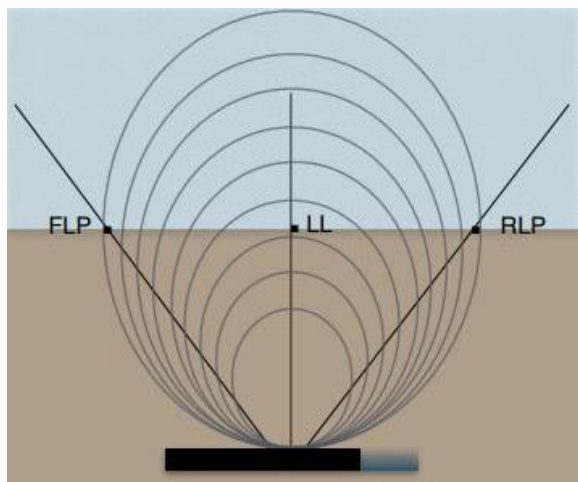
There are two main methods of locating a transmitter.

- Three Point Locating
- Single Point Locating

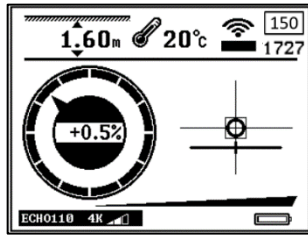
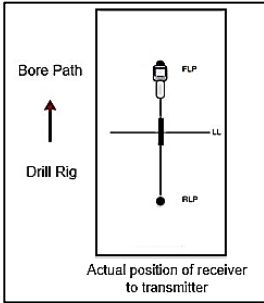
10.1.1: Three Point Locating

Three Point Locating is the industry standard method for locating. It locates the transmitter by pinpointing three specific locations along the transmitter's magnetic field. The front locate point (FLP) ahead of the transmitter, the rear locate point (RLP) behind the transmitter and the locate line (LL) above the transmitter.

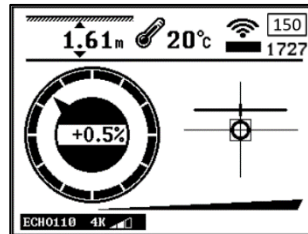
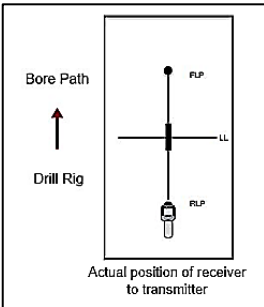
For the most accurate location and depth of the transmitter, both the FLP and the RLP should be located before locating the LL. The front and rear locate points, when lined up, indicate the exact direction of the transmitter. If the transmitter is level, the locate line will be located directly in-between the two points.



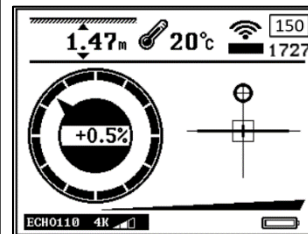
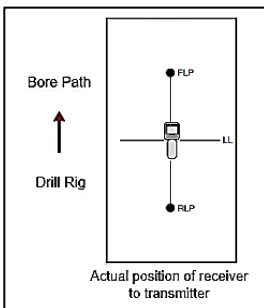
Side view



The FLP is a point in front of the transmitter. Locate it by putting the ball in the box.



Next, find the RLP. The RLP is a point behind the transmitter. Locate it by putting the ball in the box.

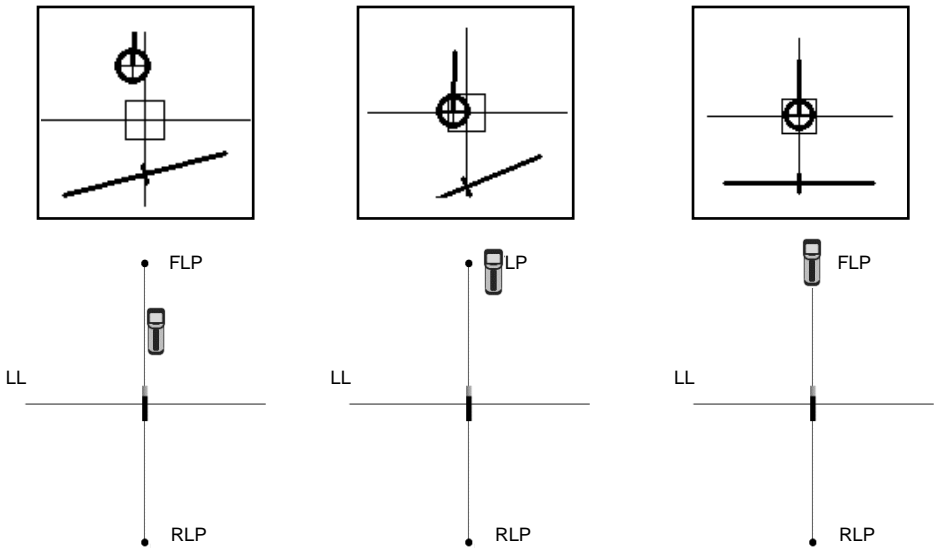


Then, imagine a line that runs through the FLP and RLP. Walk along that line until the LL indicator on the receiver screen enters the box. You are now above the LL.

10.1.2: Single Point Locating

Single Point Locating is the newest and most efficient way to locate the drill head.

Simply walk forward toward the FLP until the ball is level with the cross hairs. Then move left or right to place the ball in the box. This is your FLP.




Notice that the ball has a line on top. This is the “point” in “Single Point”. The line points in the direction that the transmitter is pointing in.

You now have the location of the FLP and the direction of the transmitter.

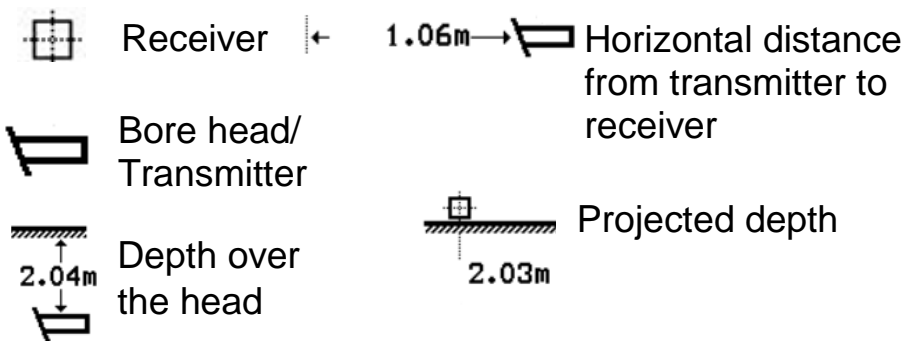
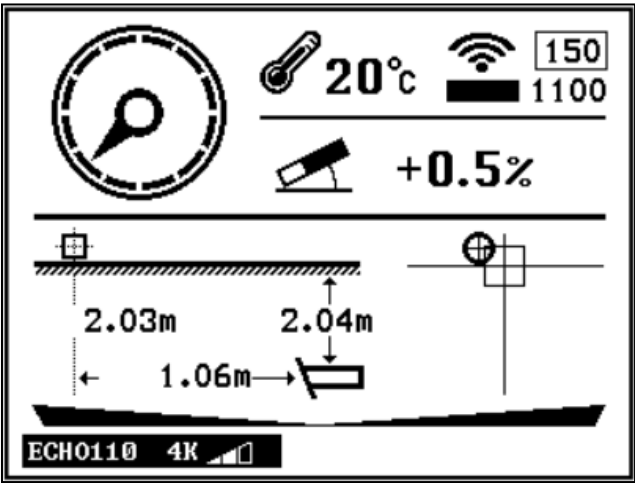
Switch to Bore-To mode, walk a bore’s length forward in line with the point and wait for the FLP to come to you. Continue moving forward and locating the FLP to locate with just a single point.

10.2: Bore-To

To switch the receiver to Bore-To mode, tap the  from the main page.

To return to Walkover mode, simply tap  again.

The display screen on both the receiver and the remote display will look like the screen to the right.



Projected Depth

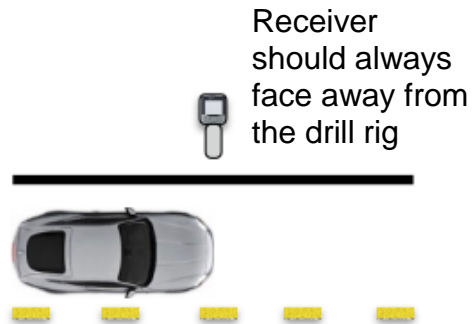
Projected depth tells you what depth the head will be at when it reaches the receiver if the operator maintains the indicated pitch.

The Bore-To feature on the Mag 8e is very powerful. Operators can expect to receive good right-left steering, pitch, and roll information as far out as 100ft.

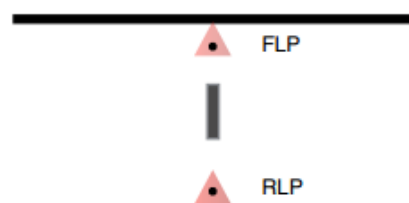
It is important to note that the depth is only a reference. As distance between the transmitter and receiver decreases, the accuracy increases.

Never cross existing utilities while in the Bore-To mode. Expose and verify visually while crossing utilities.

For best Bore-To results, the operator should locate up to the area that can't be walked over and mark both the FLP and RLP* before moving the receiver to the other side.



Once on the other side, place the receiver directly in-line and proceed with drilling using the right-left steering bar to keep the bore path in-line.



*It is best to place an object, like a traffic cone, at both the front and rear locate points so that a visual alignment can be viewed.

11: Battery and Charger

- Mag receivers use lithium rechargeable batteries.
- This lithium rechargeable battery comes with a special charger. Any use of other lithium rechargeable battery or charger for the receiver may cause fire, explosion, leaking or other damages.
- Store the battery at the room temperatures; 59-77°F (15-25°C). Extreme high or low temperatures will shorten the battery life.
 - Do not submerge the battery in water or any other liquids.
 - Do not throw the battery into fire.
 - Do not disassemble the battery.
 - Avoid any kind of damage to the battery.
 - Please dispose of lithium properly.
- When charging the battery, the red light will shine. When charging is complete, a green light will shine.

12: Warranty

Underground Magnetics offers standard warranty on parts and labor for all Mag series locating systems and transmitters. Please contact our offices for more details on warranty periods.



Underground Magnetics

www.undergroundmagnetics.com